

Top 10 Consumables Tech Tips



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1 Probe Tips (NOP-27092)
Replace them when they are not sharp at the tip.
▶ **This optimizes bevel placement calculation.**
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2 Taper Plugs (NOP-90178, 17mm, NOP-73162 19mm)
Change them at first signs of wear.
▶ **This will help prevent crazing, scratches and slippage.**
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3 Sponges (NOP-29104) 10/pkg
Change the sponge when prompted as well as vacuum them nightly.
▶ **This extends wheel life and gives better quality polish when clean water makes contact with the wheels. Replace if damaged, shredded or misshapen.**
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4 Vacuum Bags Set (NOP-90140) 25/pkg
Change your Vacuum Bags when the bag is 75% full.
▶ **This prevents the vacuum motor from having to work harder to pull through debris and burn through brushes prematurely and damaging the motor life.**
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5 Right Side Clamp (NOP-90043 19mm, NOP-90083 17mm)
Test your Right Side Clamp (RSC) by running the axis burn-in without load for 10 passes, and then run it with the calibration disk clamped for 10 passes. If you see a jump in the Average Power, the RSC should be changed.
▶ **This prevents slippage and axis issues. If there is any damage also replace. e.g. contact with the blade.**
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6 Edging Pads. (BluEdge and HydroEdge – Different shapes and sizes)
Change your edging pads after a year of the manufacturing date.
▶ **This prevents slippage, axis issues, crazing and bad bevels.**
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7 Door O-Ring (NOP-73154)
Clean O-Rings on door roller assembly with damp cloth weekly and replace when dried/cracking.
▶ **This will stop door slippage and errors.**
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8 Edging Blocks (DV2001-1400 24mm round, DV2001-1401 18mm half eye) 25/pkg
Check for signs of wear and indentation and replace.
▶ **This prevents slippage, axis issues, crazing and bad bevels.**
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9 Filter Element (NOP-75158)
Clean or replace Water Filter on the water bottle.
▶ **This prevents debris from clogging solenoid or manifold. ALWAYS use distilled water to prevent mineral build-up.**
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10 Polishing Cutter Clamp (NOP-93148)
Check Cutter Clamp for wear. You can see indentation and replace.
▶ **This causes blade movement and effect edger sizing.**