



Top 10 Consumables Tech Tips



- 1 Maintain a quality edge finish**
 - ▶ Replace carbide cutters every 300 cycles**Disposable Carbide Cutter - Bevel 5mm Shelf 92-007-884 (NOP-93072) 10/pkg**



- 2 Optimize bevel placement calculation**
 - ▶ Replace probe tips when they are not sharp at the tip**Probe Tips 92-007-957 (NOP-27092) Each**



- 3 Prevent crazing, scratches and slippage**
 - ▶ Change taper plugs at first signs of wear**Taper Plugs 92-007-963 (NOP-90178) 17mm 6/pkg and 02-073-837 (NOP-73162) 19mm Each**



- 4 Extend wheel life and give better quality polish when clean water makes contact with the wheels**
 - ▶ Change the sponge when prompted as well as vacuum them nightly. Replace if damaged, shredded or misshapen**Sponges 92-007-958 (NOP-29104) 10/pkg**



- 5 Prevent the vacuum motor from having to work harder to pull through debris and burn through brushes prematurely and damaging the motor life**
 - ▶ Change your vacuum bags when the bag is 75% full**Vacuum Bags Set 92-007-959 (NOP-90140) 25/pkg**



- 6 Prevent slippage and axis issues**
 - ▶ Test your right side clamp (RSC) by running the axis burn-in without load for 10 passes, and then run it with the calibration disk clamped for 10 passes. If you see a jump in the Average Power, the RSC should be changed.**Right Side Clamp 02-054-872 (NOP-90043) 19mm, 92-007-953 (NOP-90083) 17mm Each**



- 7 Prevent slippage, axis issues, crazing and bad bevels**
 - ▶ Only use high quality edging pads within one year of their manufacture date**Edging Pads (BluEdge and HydroEdge – Different shapes and sizes)**



- 8 Prevent slippage, axis issues, crazing and bad bevels**
 - ▶ Check edging blocks for signs of wear and indentation and replace as needed**Edging Blocks 92-015-186 (DV2001-1400) round 92-015-187 (DV2001-1401) half eye 25/pkg**



- 9 Prevent debris from clogging solenoid or manifold**
 - ▶ Clean or replace water filter on the water bottle. ALWAYS use distilled water to prevent mineral build-up**Filter Element 90-050-982 (NOP-75158) Each**



- 10 Proper blade movement and edger sizing**
 - ▶ Check cutter clamp for wear. If you see indentation, replace it.**Polishing Cutter Clamp 05-057-841 (NOP-93148) Each**