Top 10 Consumables Tech Tips



Maintain a quality edge finish ▶Replace carbide cutters every 300 cycles Disposable Carbide Cutter - Bevel 5mm Shelf 92-007-884 (NOP-93072) 10/pkg



Optimize bevel placement calculation

▶Replace probe tips when they are not sharp at the tip

Probe Tips 92-007-957 (NOP-27092) Each



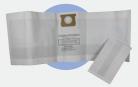
Prevent crazing, scratches and slippage

► Change taper plugs at first signs of wear

Taper Plugs 92-007-963 (NOP-90178) 17mm 6/pkg and 02-073-837 (NOP-73162) 19mm Each



Extend wheel life and give better quality polish when clean water makes contact with the wheels
 ▶ Change the sponge when prompted as well as vacuum them nightly. Replace if damaged, shredded or misshapen
 Sponges 92-007-958 (NOP-29104) 10/pkg



Prevent the vacuum motor from having to work harder to pull through debris and burn through brushes prematurely and damaging the motor life ▶ Change your vacuum bags when the bag is 75% full Vacuum Bags Set 92-007-959 (NOP-90140) 25/pkg



6 Prevent slippage and axis issues

▶Test your right side clamp (RSC) by running the axis burn-in without load for 10 passes, and then run it with the calibration disk clamped for 10 passes. If you see a jump in the Average Power, the RSC should be changed.

Right Side Clamp 02-054-872 (NOP-90043) 19mm, 92-007-953 (NOP-90083) 17mm Each



Prevent slippage, axis issues, crazing and bad bevels
 ▶Only use high quality edging pads within one year of their manufacture date
 Edging Pads (BluEdge and HydroEdge – Different shapes and sizes)



Prevent slippage, axis issues, crazing and bad bevels
 ▶ Check edging blocks for signs of wear and indentation and replace as needed
 Edging Blocks 92-015-186 (DV2001-1400) round 92-015-187 (DV2001-1401) half eye 25/pkg



Prevent debris from clogging solenoid or manifold

►Clean or replace water filter on the water bottle. ALWAYS use distilled water to prevent mineral build-up

Filter Element 90-050-982 (NOP-75158) Each



10 Proper blade movement and edger sizing

► Check cutter clamp for wear. If you see indentation, replace it.

Polishing Cutter Clamp 05-057-841 (NOP-93148) Each