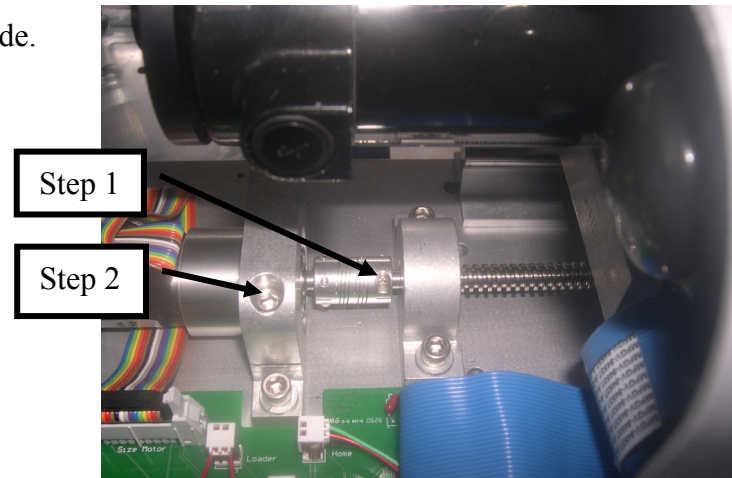
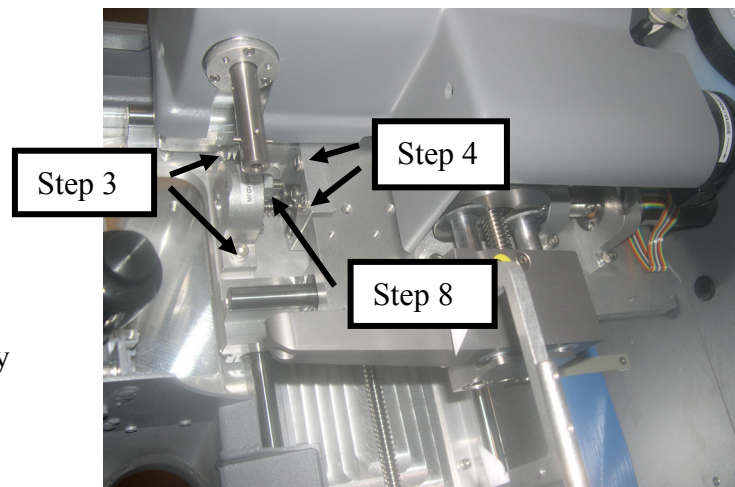


11190543 7E-7EA – Size Lead Screw Replacement Procedure

1. Loosen the two coupler screws on the Size Lead Screw side.
2. Loosen the motor clamp and slide the motor back.



3. Remove the two screws that secure the bearing block to the Bevel Carriage.
4. Remove the two screws that secure the nut plate to the Size Carriage.
5. Lift the front of the Size Lead Screw Assembly up approximately 1/4-inch (to clear the dowel pins) and gently slide it forward to remove it from the edger.



6. Wipe away any grease or debris from the area where the Bevel and Size Carriage Plates were attached.
7. Install the new Lead Screw by reversing Steps 5 through 1.
8. Set the front carriage stop so that the blade clears the chuck by approximately 1 mm when the axis is rotated to 90° (B-size of the lens).
9. Go to the *Setup Screen*; then select the Servo function key **F4**.
10. Press the Find Limits function key **F3** and exit the *Servo Screen*.

