

Default 3G/Axiom/V35 cycle speed values

Cutter	Material	Roughing			Finishing			Cribbing			Pin Bevel		
		TakeOff (mm)	Speed (mm/s)	Spiral sep. (mm)	TakeOff (mm)	Speed (mm/s)	Spiral sep. (mm)	TakeOff (mm)	Speed (mm/s)	Spiral sep. (mm)	TakeOff (mm)	Speed (mm/s)	
Cutter 32 mm - 2 flutes	Lens	CR-39	9	125	1.25	9	85	1.50	6	125	1.25	0.6	100
		Polycarbonate	5	100	1.00	3	100	1.00	3	100	1.00	0.6	100
		High Index	5	125	1.25	5	75	1.25	4	100	1.25	0.6	100
		Trivex	4	100	1.25	3	100	1.00	3	100	1.00	0.6	100
		(calibration wizard)	10	100	0.70	10	100	0.70	10	100	0.70	-	-
	Lap	Coburn	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		Dac	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		Owc	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		Psi	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		Salem	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		GcFoam	20	200	2.00	20	200	2.00	-	-	-	-	-
		PsiSnap	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		Tritek	5	100	1.25	0.3	125	1.00	-	-	-	-	-
		(calibration wizard)	10	100	1.25	0.3	70	0.70	-	-	-	-	-
Cutter 32 mm - 12 flutes	Lens	CR-39	9	125	1.25	9	85	1.50	6	125	1.25	0.6	100
		Polycarbonate	7	100	1.25	7	100	1.00	5	125	1.25	0.6	100
		High Index	7	125	1.25	7	75	1.25	5	100	1.25	0.6	100
		Trivex	6	100	1.25	6	100	1.00	4	100	1.25	0.6	100
		(calibration wizard)	10	100	0.70	10	100	0.70	10	100	0.70	-	-
	Lap	Coburn	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		Dac	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		Owc	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		Psi	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		Salem	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		GcFoam	20	200	2.00	20	200	2.00	-	-	-	-	-
		PsiSnap	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		Tritek	7	125	1.25	0.3	125	1.00	-	-	-	-	-
		(calibration wizard)	10	100	1.25	0.3	50	0.50	-	-	-	-	-